

# EXEOR MIG Torches

## Gas-cooled torch with unique performance



Exeor is the next generation of torches designed to equip the welder with the best torch for ESAB welding systems.

The slim, ergonomic handle design offers the lowest weight and best balance to avoid fatigue and provides ease of use in multiple positions. The hexagon patterned soft grip area ensures the torch is comfortable to hold.

The gas-cooled MIG 4.0G<sup>2</sup> has enhanced internal gas channels that significantly reduce the heat impact even at high parameters.

- Slim and well balanced handle with soft grip area.
- Excellent cooling performance for less spatter attachment, longer life time of consumables and better working conditions for the welder
- Exeor CX variant with remote module for easy-to-use, simple access to adjust parameters on Warrior Edge welding systems
- Exeor CX variant has LED light for illumination of workpiece in darker working conditions
- Light and flexible rubber strain relief

Visit [esab.com](http://esab.com) for more information.

### Industry

- Industrial and General Fabrication
- Structural Steel Fabrication
- Transportation
- Railcars
- Mobile Equipment
- Tank and Vessel Fabrication
- Pressure Vessels
- Energy



*CX module with 3 LEDs indicating the active program. Use +/- buttons to adjust parameters or select program.*

# EXEOR MIG Torches

Specifications	
<b>Description</b>	<b>MIG 4.0G<sup>2</sup></b>
Cooling	Gas
Welding Output Mixed Gas	420 A at 60%
Welding Output CO <sub>2</sub>	420 A at 60%
Wire Diameter	0.8 – 1.6 mm
Recommended Gas Flow	10-20 l/min
Certification Mark (Standards)	CE (IEC 60974-7)
Operating Temperature	-10 °C to 40 °C
Cable Length	3 m, 4 m, 5 m

Ordering Information			
Description	3 m	4 m	5 m
Exeor MIG 4.0G <sup>2</sup>	0700025752	0700025753	0700025754
Exeor MIG 4.0G <sup>2</sup> CX, Up/down	0700025755	0700025756	0700025757

# EXEOR MIG Torches

## Wear Parts - Liners

Description	3 m	4 m	5 m
Steel liner, Blue, 0.8 – 1.0 mm	0700200085	0700200086	0700025800
Steel liner, Red HD, 1.0 – 1.2 mm	0700025822	0700025823	0700025824
Steel liner, Grey HD, 1.4 – 1.6 mm	0700025825	0700025826	0700025827
PA/Bronze liner, Anthracite, 0.8 – 1.0 mm	0700025816	0700025817	0700025818
PA/Bronze liner, Anthracite, 1.2 – 1.6 mm	0700025819	0700025820	0700025821

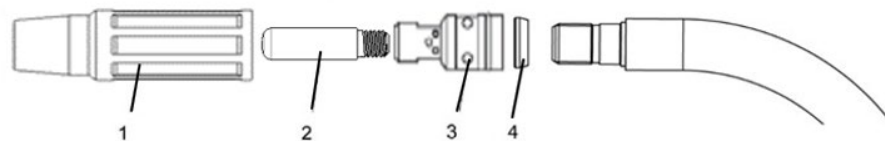
## Wear Parts

No.	Description	Part Number
1	Gas Nozzle, HD24L-50, Ø 12,7 mm	12401200
1	Gas Nozzle, HD24L-62, Ø 15,9 mm	<b>12401201</b>
1	Gas Nozzle, HD24L-75, Ø 19,5 mm	12401202
3	Diffuser, HD54-16	15401136
4	Insulation Bushing	0700025854

## Wear Parts – Contact Tips, M8 x 1.25 x 38 mm

No.	Wire Size	Inside diameter	Part Number
2	0.9 mm (.035")	1.12 mm (.044")	11601102
2	1.0 mm (.040")	1.22 mm (.048")	11601103
2	1.2 mm (.045")	1.37 mm (.054")	11601104
2	1.3 mm (.052")	1.65 mm (.064")	11601105
2	1.6 mm (1/16")	1.85 mm (.073")	11601106
2	AL 1.20 mm (3/64")	1.50 mm (.059")	11601113
2	AL 1.60 mm (1/16")	2.08 mm (.082")	11601114

For complete list of wear- and spare parts please see separate manual- or spare parts list.



ESAB / esab.com

